



# MD-TS21 ADAS Recalibration System

The easiest setup with the most  
precise calibration.

## Works With MD-500

Precision measurement and recalibration  
solution for ADAS-equipped vehicles of  
today and the future.



# The Superior ADAS Workflow

## Simplified Set Up Process

Commonized OE procedures to simplify set-up and calibration processes.

## Designed for the Future

Not just designed for today's ADAS systems. Bosch is already co-developing the next generation of ADAS sensors and the MD-TS21 has been designed with these future technologies in mind.

## Speed and Efficiency

Saves shops time and money by getting customer vehicles calibrated faster and with the confidence that it's done right.

## Precision and Confidence

From the precision digital measurements to the intuitive user-interface, the MD-TS21 is designed to take any ambiguity out of the calibration process.

The tools you need to get the job done right and make your repair facility money.

## Integrated Target Storage

Allows technicians to stow their camera targets while allowing immediate access for the fastest calibration set up while keeping targets clean and serviceable.



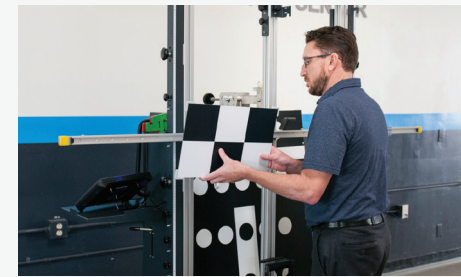
# MD-TS21 Includes

Target Boards		Primary Components	
VW/Audi Combo Camera/Radar Target Board		Fixture	
Subaru 2.1 & 3.1 Target Board		Wheel Clamp Markers	
Universal XL Target Board		Prismatic Radar Reflector	
Honda #1 Target (Set of 2)		Distance Marker	
Toyota #1 Target		MD-500 Scan Tool With Guided Tour Platform and Bosch ADAS Positioning (BAP) Software	
Daimler/Infiniti #2 Target			
Mazda #1 Target			
Honda #3 Target			
Toyota/Lexus #3 Target			
Hyundai/Kia #3 Target			
Nissan #2 Target (Set of 2)			
Universal/Infiniti #1 Target (Set of 2)			
Mitsubishi #1 (Set of 2)			
Accessory Tool Case		Floor Mats	
Accessory Tool Case		GM	
		Ford	
		Honda	
		Mitsubishi	
		Nissan	
		Integrated Target Storage	
		Stow your camera targets in a clean and serviceable way, allowing immediate access for the fastest calibration set-up.	

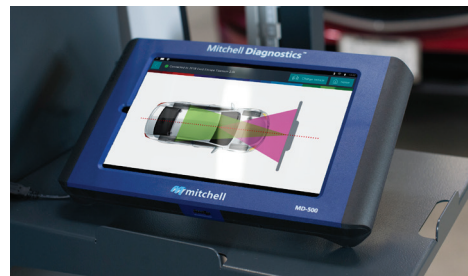
# Leverage the Guided Interactive Calibration for the Most Precise and Efficient Set-Up



**Step 1:**  
Plug In VCI and Auto ID



**Step 5:**  
Place the Targets



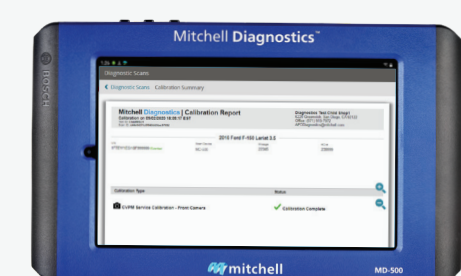
**Step 2:**  
Select ADAS System to Calibrate



**Step 6:**  
Confirm and Calibrate



**Step 3:**  
Identify Required Calibration Targets and Components



**Step 7:**  
Access Calibration Report in Mitchell Connect



**Step 4:**  
Position the Fixture



**Step 8:**  
Complete Post-Scan Diagnostics Report

# Primary Components on MD-TS21

Front



- A. Fixture
- B. Magnetic Bracket
- C. Magnetic Camera
- Target Crossbar
- D. Front Distance Marker
- E. Vision Positioning Camera
- F. Wheel Hub Marker

Back



- G. Integrated Target Storage
- H. Bumper Kissing Plate
- I. Magnetic Camera Target
- Crossbar (Stowed)

# Prismatic Radar Reflector

The Prismatic Radar Reflector is an integral part of the calibration process for Kia, Hyundai, Mazda, Toyota and Honda vehicles.

- Dual lasers for set-up: Red line laser for distance and green line laser for alignment.
- Designed with fiberglass material in order to avoid false or improper radar calibration.
- Carrier engineered to connect future targets and alignment technologies.



# ADAS Calibrations on the MD-500

## The MD-500 Scan Tool Is Integrated Into the MD-TS21 System

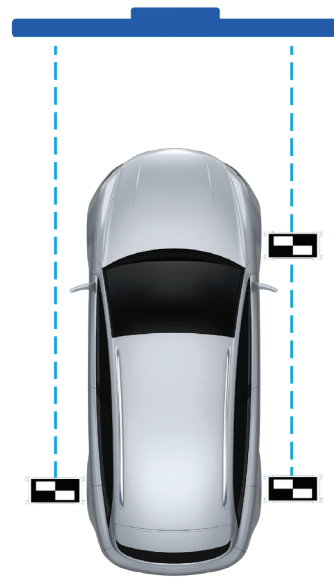
The ADAS guided instruction module walks users through the entire recalibration process including fixture placement, target selections and sensor recalibration.

Offering pre- and post-scan reporting options, faster scan times, Cloud support as well as a full complement of diagnostic coverage. The MD-500 brings the power of ADAS recalibration to your shop.

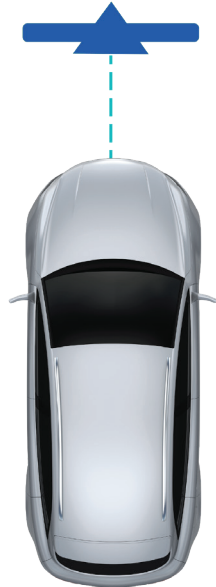


# Commonized Set-Ups

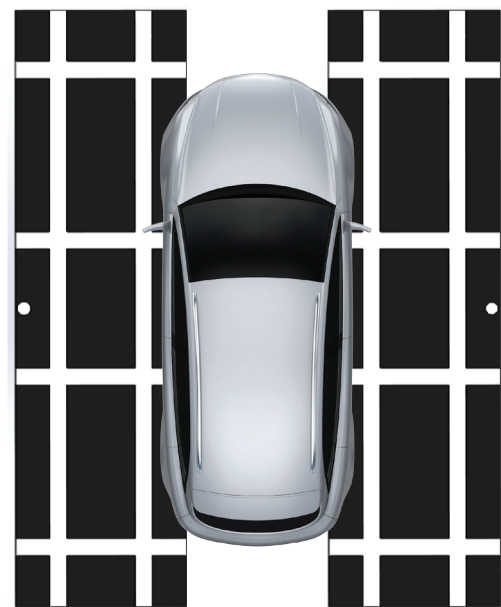
Commonized recalibration procedures are built from the unique requirements of OEM makes and models—reducing to a minimum of set-up variations and simplifying ADAS recalibrations.



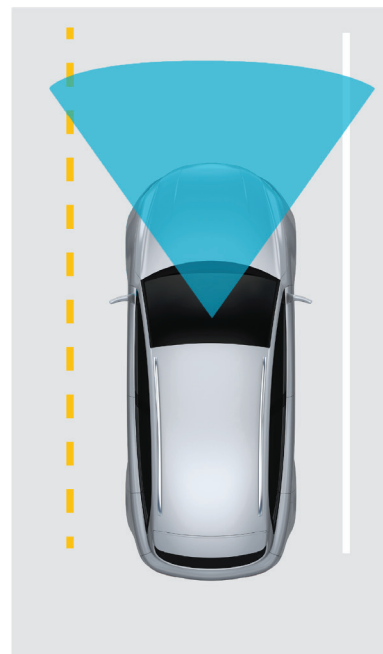
Front Facing Radar (MD-TS21)  
Front Facing Camera (MD-TS21)



Front Facing Radar  
(Prismatic Radar Reflector)



Surround View Calibration



Dynamic Calibration

# Mitchell MD-TS21: Shop Size & Facility Recommendations

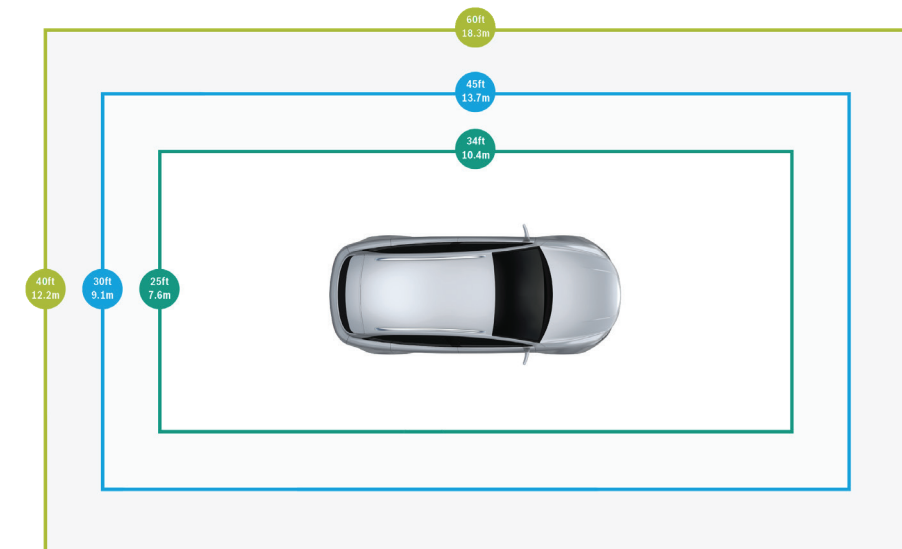
## Space Dimensions

The space needed to recalibrate a vehicle can vary by OEM, vehicle or calibration type. That is why Mitchell recommends a space of 30 feet by 45 feet as a general floor space requirement. Not every vehicles will require this amount of space, but our recommend dimensions maximize the number of vehicles that a shop can recalibrate.

We realize that not every shop has this type of space available. A space of 25 feet by 34 feet can be utilized, however depending on the type of calibration, the vehicle may need to be moved within the space to complete the calibration.

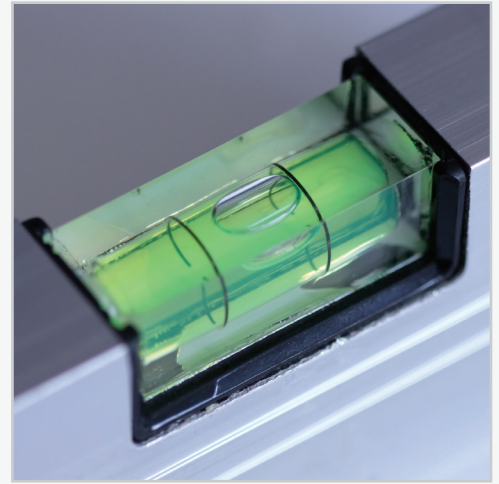
	Length	Width
<b>Optimally Flexible Space:</b> If you are looking for an ADAS specific space that will accommodate the largest number of ADAS equipped vehicles, these are dimensions that should be considered.	60 feet 18.3 meters	40 feet 12.2 meters
<b>Recommended Space:</b> This is the amount of space that Mitchell recommends in order to calibrate most vehicles based on a careful analysis of the OE processes. Some larger vehicles may require additional space based on the vehicle's size and calibration type.	45 feet 13.7 meters	30 feet 9.1 meters
<b>Minimum Space:</b> This is the minimum space that Mitchell recommends for ADAS calibrations with the MD-TS21 and the accompanying equipment. This amount of space will allow for recalibration on most ADAS equipped vehicles. However, depending on the vehicle size and type of calibration, it may require the vehicle to be moved within the space to complete a full recalibration.	34 feet 10.4 meters	25 feet 7.6 meters

Note: Spaces smaller than the 34 feet by 25 feet can be utilized to recalibrate some vehicles and ADAS systems, but as the space decreases so do the number and types of vehicles that can be calibrated.



## Floor Level

The floor of the calibration space should be as level as possible. Mitchell recommends that there should be no more than 10mm across the floor from the driver's side to the passenger side of the vehicle and from rear of the vehicle to the front of the vehicle. This can be measured by setting up a string line in the area that will be designated for calibration. Pull the line taught and measure the height of the string on one side. Adjust the string from the opposite side until it shows that it is level using a bubble level. Then measure the height of the string at both ends. The difference between the measurements should be no more than 10mm.



## Lighting

Lighting can change with seasons, weather and the time of day. Lighting can also be affected by a facility's windows or garage doors opening and closing. The calibration area should be well lit with evenly diffused and distributed light in the calibration area. It is recommended to cover any windows with direct sunlight during a calibration and avoid any directional lighting around vehicle during calibration.

## Background and Surrounding Areas

Because many of the ADAS sensors utilize light and radar, being aware of the surrounding area during a calibration is important. The area outside of the calibration area should be clear of geometric patterns in line of sight, for example behind the targets/fixture. The floor and the walls should be one solid light neutral color.

During a recalibration, the recommended space should be clear of vehicles, toolboxes or other shop equipment. Also, ensure that no one is walking through the recalibration space during a recalibration event.



Get started now with Mitchell Diagnostics Solutions.  
Call 1.800.238.9111 or visit [mitchell.com/diagnostics](https://mitchell.com/diagnostics).

APDTS020221

Product recommendations and specifications have been provided by Bosch, Inc. per Bosch DAS-3000 guidelines.

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